



**Pond Characterizations
For Midwest Generation Stations:**

**REDACTED
Joliet 29 &
9 Powerton
Waukegan
Will County**

Prepared by: Rebecca Schwartz
Summer 2005

MWG13-15_1

Stacyberg Inc. 2006

EXHIBIT

MWG-500

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Metal Cleaning Basin
REDACTED

JOLIET 29

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REDACTED

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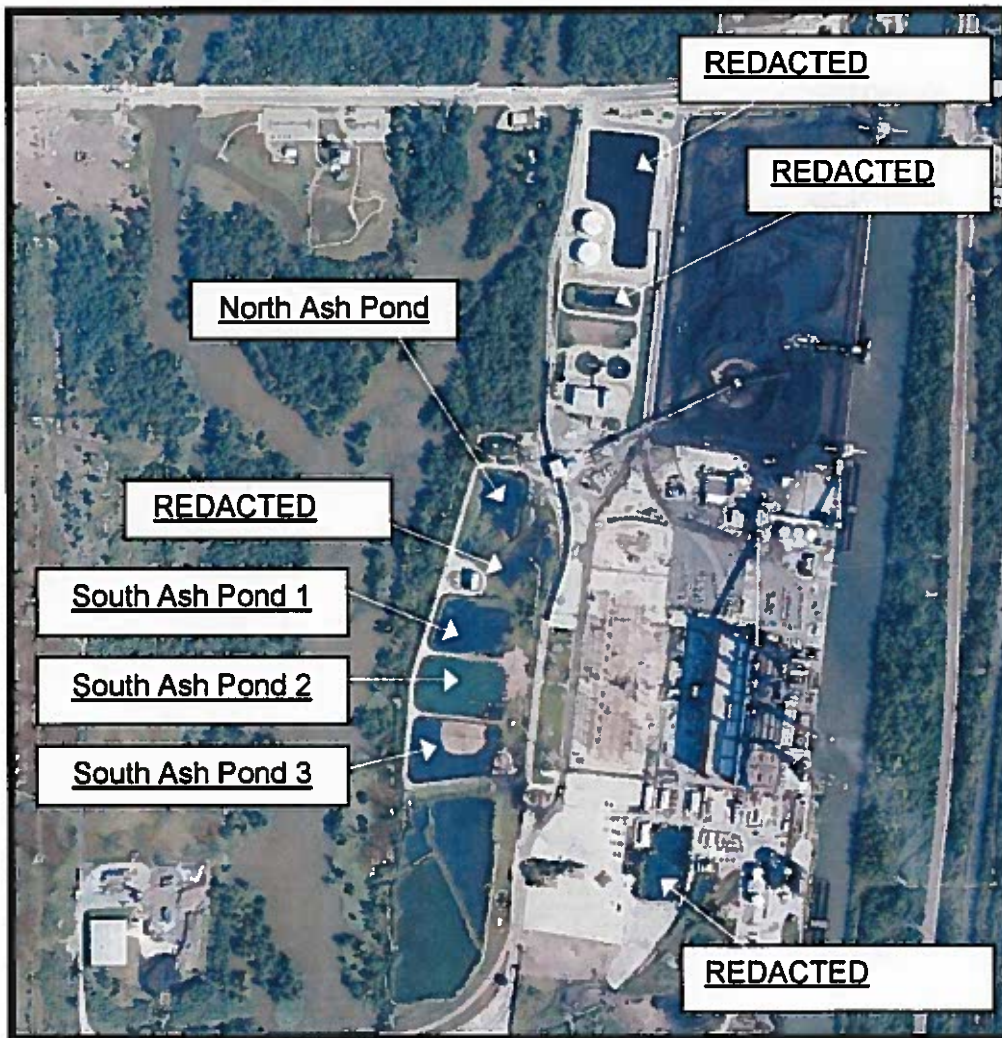
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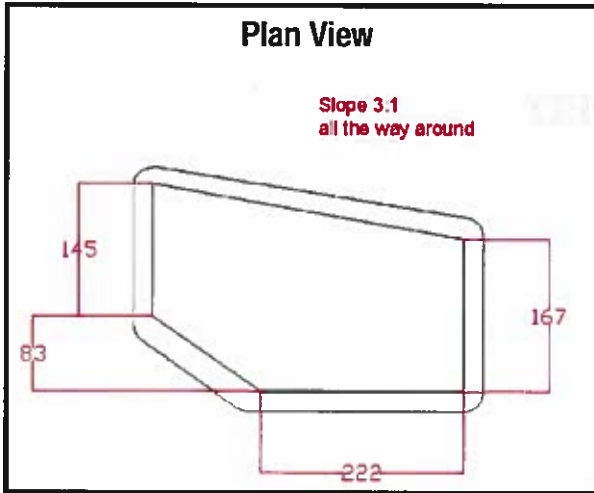
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Definition of Poz-O-Pac

WILL COUNTY GENERATING STATION

529 East 135th Street
Romeoville, IL 60446-1538



**WILL COUNTY
North Ash Pond
Ash Settling Pond**



Dimensions: about 167' x 333' **Depth:** 7' **Capacity:** about 520,000 ft³

Bottom: 6-6" Lifts of Poz-O-Pac with a Bituminous Curing Coat

Sides: Poz-O-Pac at a 10'-0" horizontal depth with a Bituminous Curing Coat

Where Pond feeds too: Off-site Ash Removal

or

Waste Water Treatment Plant => Outfall 002 => Chicago Sanitary and Ship Canal

or

Recycle back to Coal-Fired Steam Electric Generating Process

(note: From the Slag & Ash Pond, flow may be diverted around the Waste Water Treatment plant directly to Outfall 002)

Rotation Cycle: None

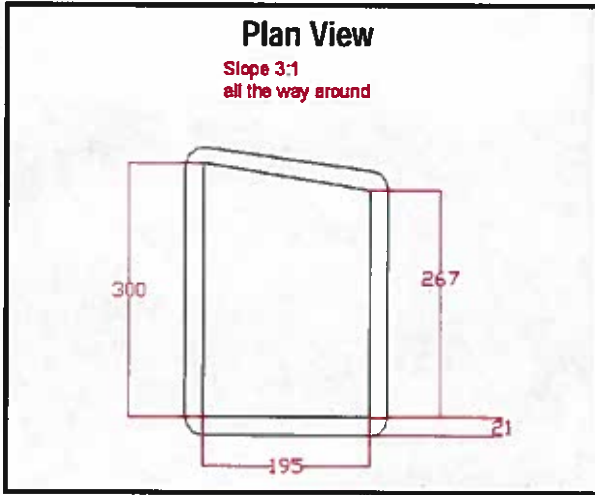
Construction Year of Pond: 1977

Construction Year of Current Liner: 1977

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		
Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>

If yes, where: Coal-Fired Steam Electric Generating Process

**WILL COUNTY
South Ash Pond 1
Ash Settling Pond**



Dimensions: about 300' x 195' **Depth:** 7' **Capacity:** about 460,000 ft³

Bottom: 6-6" Lifts of Poz-O-Pac with a Bituminous Curing Coat

Sides: Poz-O-Pac at a 10'-0" horizontal depth with a Bituminous Curing Coat

Where Pond feeds too: Off-site Ash Removal

or

Waste Water Treatment Plant => Outfall 002 => Chicago Sanitary and Ship Canal

or

Recycle back to Coal-Fired Steam Electric Generating Process

(note: From the Slag & Ash Pond, flow may be diverted around the Waste Water Treatment plant directly to Outfall 002)

Rotation Cycle: None

Construction Year of Pond: 1977

Construction Year of Current Liner: 1977

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>

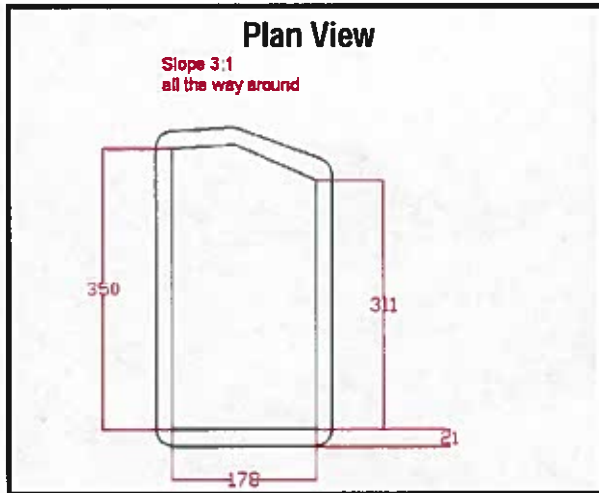
If yes, where:

Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
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Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>
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If yes, where: Coal-Fired Steam Electric Generating Process

**WILL COUNTY
South Ash Pond 2
Ash Settling Pond**



Dimensions: about 350' x 178' **Depth:** 7' **Capacity:** about 510,000 ft³

Bottom: 6-6" Lifts of Poz-O-Pac with a Bituminous Curing Coat

Sides: Poz-O-Pac at a 10'-0" horizontal depth with a Bituminous Curing Coat

Where Pond feeds too: Off-site Ash Removal

or

Waste Water Treatment Plant => Outfall 002 => Chicago Sanitary and Ship Canal

or

Recycle back to Coal-Fired Steam Electric Generating Process

(note: From the Slag & Ash Pond, flow may be diverted around the Waste Water Treatment plant directly to Outfall 002)

Rotation Cycle: None

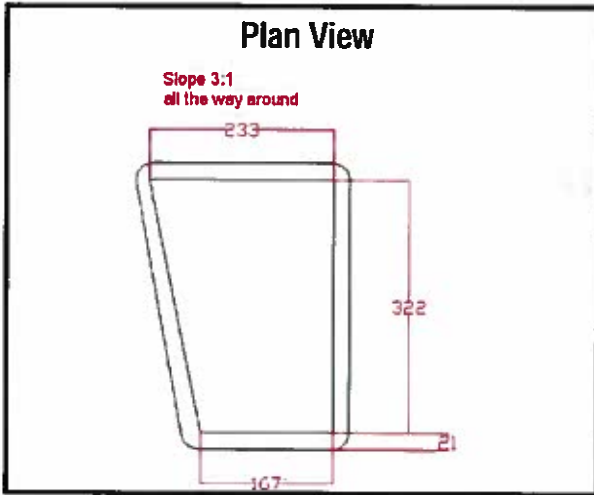
Construction Year of Pond: 1977

Construction Year of Current Liner: 1977

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		
Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>

 If yes, where: Coal-Fired Steam Electric Generating Process

**WILL COUNTY
South Ash Pond 3
Ash Settling Pond**



Dimensions: about 234' x 322' **Depth:** 7' **Capacity:** about 530,000 ft³

Bottom: 6-6" Lifta of Poz-O-Pac with a Bituminous Curing Coat

Sides: Poz-O-Pac at a 10'-0" horizontal depth with a Bituminous Curing Coat

Where Pond feeds too: Off-site Ash Removal

or

Waste Water Treatment Plant => Outfall 002 => Chicago Sanitary and Ship Canal

or

Recycle back to Coal-Fired Steam Electric Generating Process

(note: From the Slag & Ash Pond, flow may be diverted around the Waste Water Treatment plant directly to Outfall 002)

Rotation Cycle: None

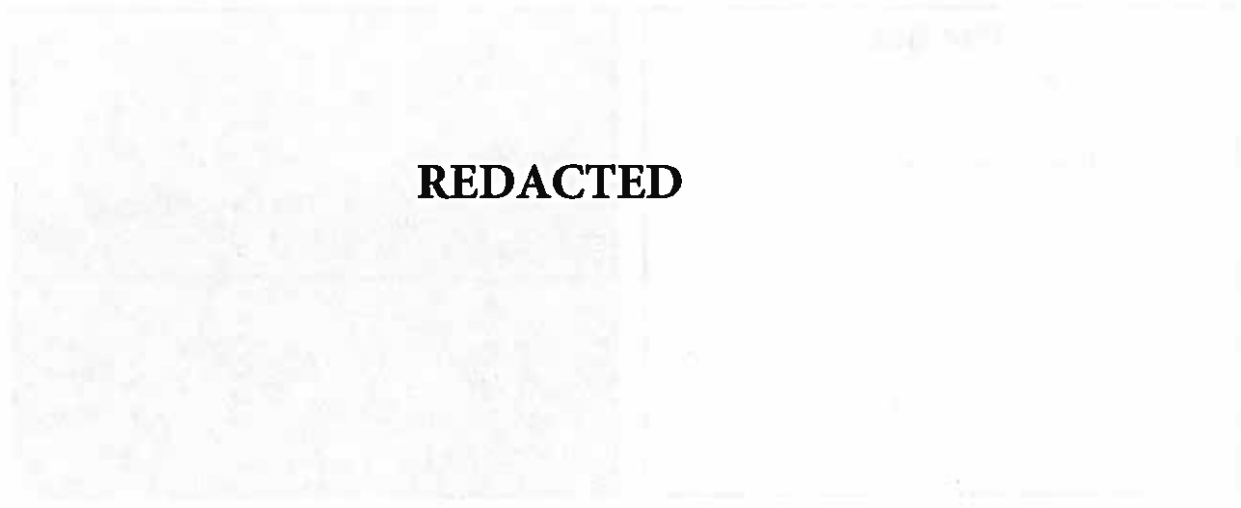
Construction Year of Pond: 1977

Construction Year of Current Liner: 1977

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		
Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>

If yes, where: Coal-Fired Steam Electric Generating Process

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COUNTY OF [illegible]
[illegible]



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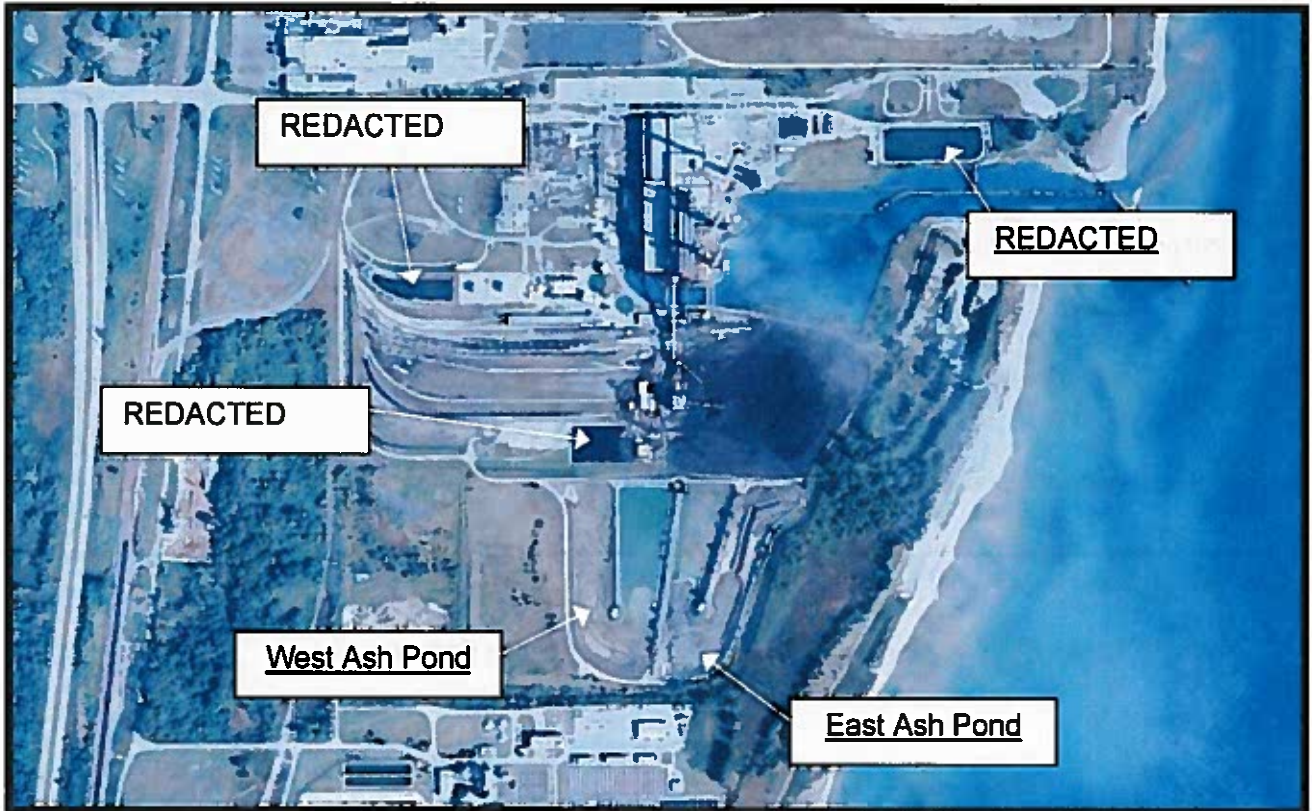


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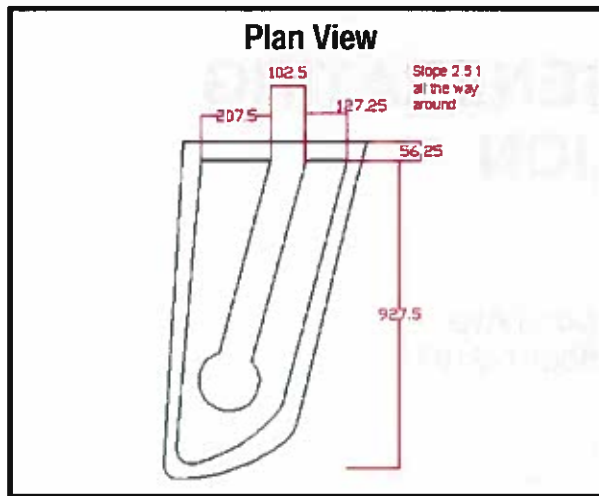
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WAUKEGAN GENERATING STATION

401 E Greenwood Ave.
Waukegan, IL 60087-5197



**WAUKEGAN
East Ash Pond
Ash Settling Pond**



Dimensions: about 927.5' x 437.5' **Depth:** 22.5 **Capacity:** about 7,700,000 ft³

Bottom: Liner covered by 12" of sand topped by 6" of limestone screenings

Sides: Liner over new compacted fill

Where Pond feeds to: Wastewater treatment plant => Outfall C01 => Outfall 001 => Lake Michigan
or
Sluice water head tank

Rotation Cycle: As needed between East Ash Pond and West Ash Pond

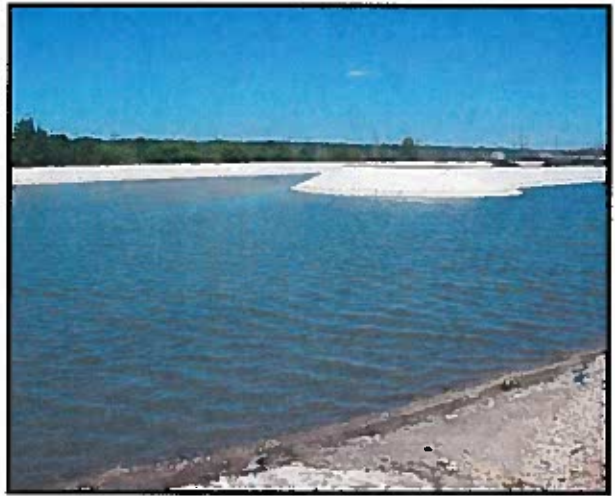
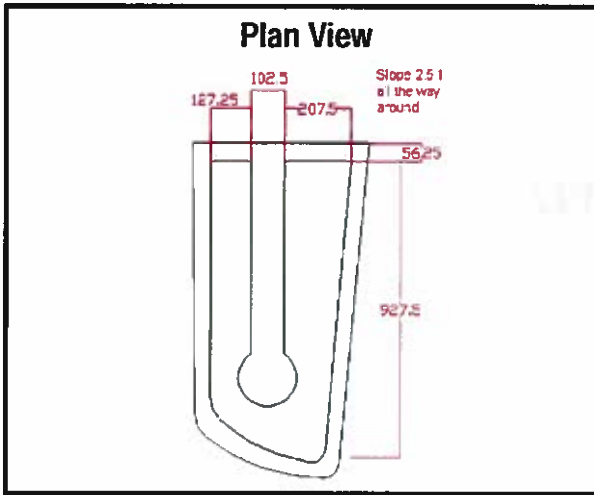
Construction Year of Pond: 1977

Construction Year of Current Liner: 2002

	Yes	No
Is this an internal monitoring point? If yes, where:	<input type="radio"/>	<input checked="" type="radio"/>
Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>

If yes, where: Sluice Water head tank to Coal-fired Steam Electric Generating Process

**WAUKEGAN
West Ash Pond
Ash Settling Pond**



Dimensions: about 927.5' x 437.5'

Depth: 22.5

Capacity: about 6,500,000 ft³

Bottom: Liner covered by 12" of sand topped by 6" of limestone screenings

Sides: Liner over new compacted fill

Where Pond feeds too: Wastewater treatment plant => Outfall C01 => Outfall 001 => Lake Michigan

or

Sluice water head tank

Rotation Cycle: As needed between East Ash Pond and West Ash Pond

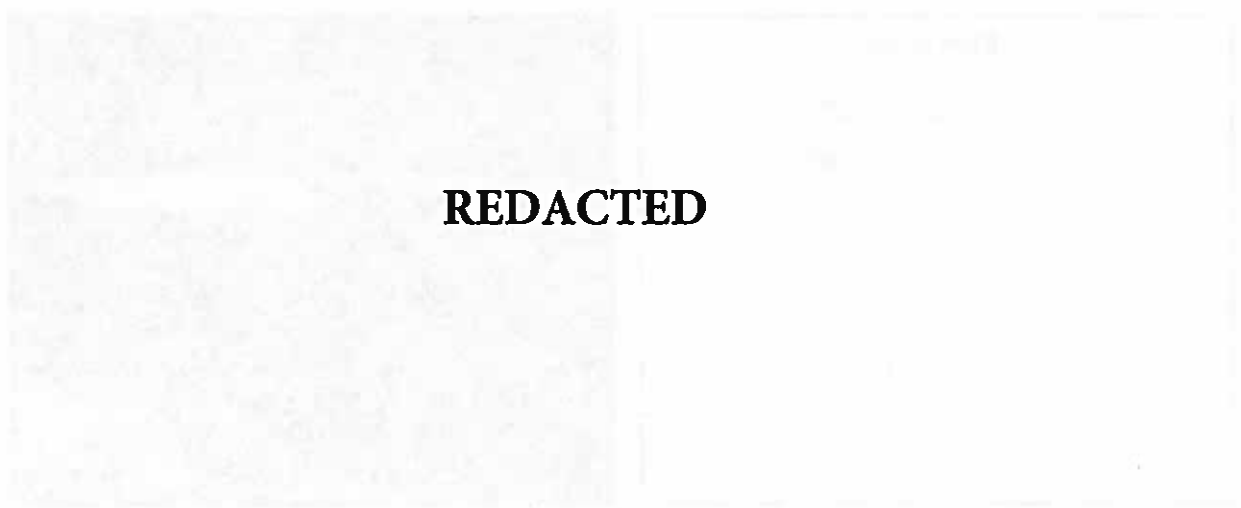
Construction Year of Pond: 1977

Construction Year of Current Liner: 2002

- | | Yes | No |
|---|----------------------------------|----------------------------------|
| Is this an internal monitoring point?
If yes, where: | <input type="radio"/> | <input checked="" type="radio"/> |
| Can it be recycled within itself? | <input type="radio"/> | <input checked="" type="radio"/> |
| Can it be Recycled to an earlier point? | <input checked="" type="radio"/> | <input type="radio"/> |

If yes, where: Sluice Water head tank to Coal-fired Steam Electric Generating Process

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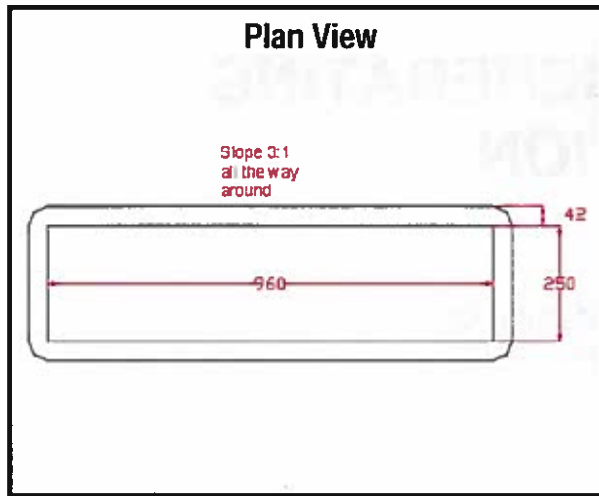
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POWERTON Ash Surge Basin Ash Settling Basin



Dimensions: about 960' x 250'

Depth: 14'

Capacity: about 4,100,000 ft³

Bottom: Lined with 2-6" Lifts of Poz-O-Pac with a bituminous curing coat.

Sides: Hypalon membrane liner over compacted fill

Where Pond feeds too: Secondary Ash Settling Basin => Outfall 001 => Old Intake Channel => Illinois River

River

or

Outfall 001 => Old Intake Channel => Illinois River

(note: this pond can be bypassed to the Ash Bypass Pond)

(note: Cooling Pond may handle overflow from Secondary Ash Settling Pond)

(note: Old Ash Basin, an abandoned yard, may handle emergency overflow)

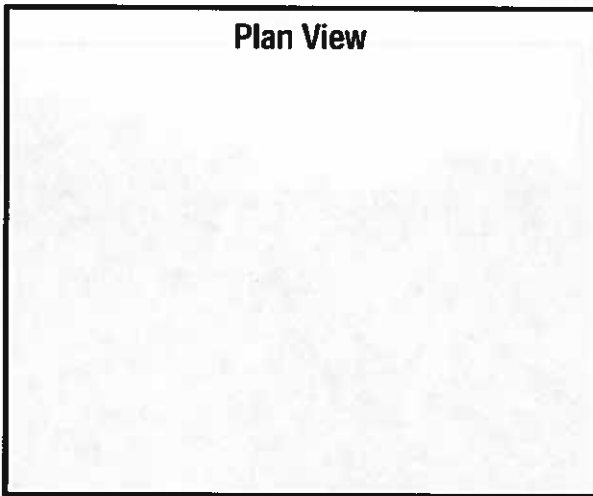
Rotation Cycle: None

Construction Year of Pond: 1978

Construction Year of Current Liner: 1978

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		
Can it be recycled within itself?	<input checked="" type="radio"/>	<input type="radio"/>
Can it be Recycled to an earlier point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		

POWERTON
Bypass Basin
 Ash Surge Bypass Basin



Dimensions: Not enough information **Depth:** Not enough information **Capacity:** Not enough information

Bottom: Not enough information

Sides: Not enough information

Where Pond feeds too: Secondary Ash Settling Basin => Outfall 001 => Old Intake Channel => Illinois River

or

Ash Surge Basin => Secondary Ash Settling Basin => Outfall 001 => Old Intake Channel => Illinois River

(note: Cooling Pond may handle overflow from Secondary Ash Settling Pond)

(note: Old Ash Basin, an abandoned yard, may handle emergency overflow from Ash Surge Basin)

Rotation Cycle: None

Construction Year of Pond: early 1980's

Construction Year of Current Liner: Not enough information

Yes

No

Is this an internal monitoring point?

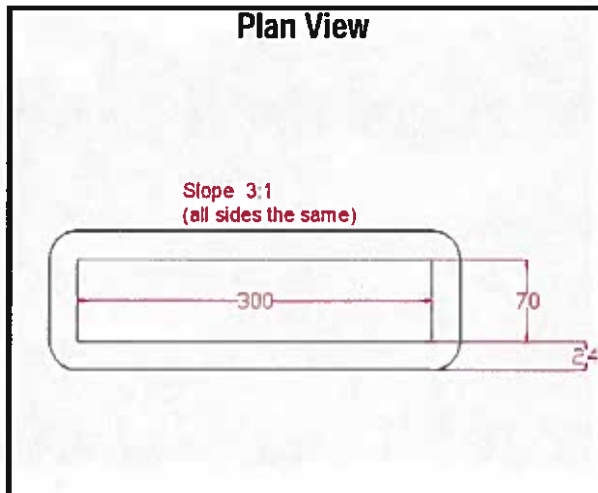
If yes, where:

Can it be recycled within itself?

Can it be Recycled to an earlier point?

If yes, where:

POWERTON
Limestone Run-off Basin
 Limestone Settling Basin
(Not in Service)



Dimensions: 300' x 70'

Depth: 8'

Capacity: about 240,000 ft³

Bottom: Lined with 2-6" Lifts of Poz-O-Pac with a bituminous curing coat.

Sides: Hypalon membrane liner over compacted fill

Where Pond feeds too: Old Ash Basin (Abandoned Yard)

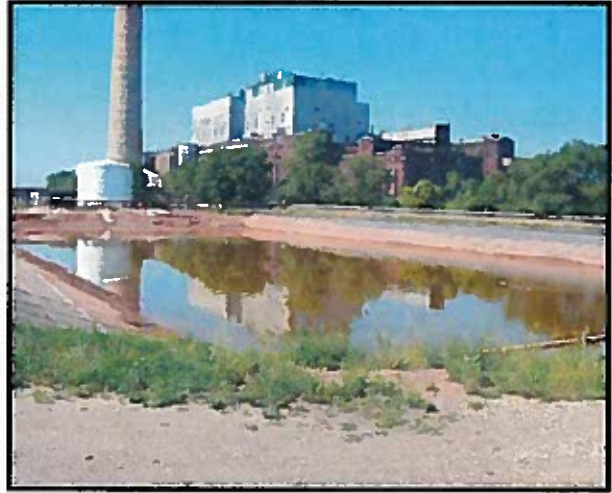
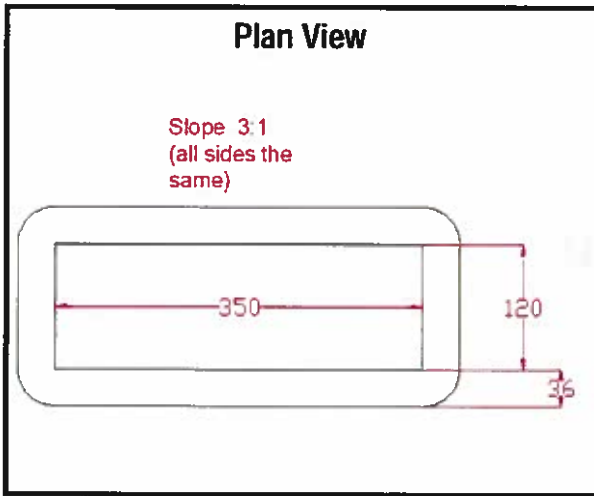
Rotation Cycle: None

Construction Year of Pond: 1978

Construction Year of Current Liner: 1978

- | | Yes | No |
|---|-----------------------|----------------------------------|
| Is this an internal monitoring point?
If yes, where: | <input type="radio"/> | <input checked="" type="radio"/> |
| Can it be recycled within itself? | <input type="radio"/> | <input checked="" type="radio"/> |
| Can it be Recycled to an earlier point?
If yes, where: | <input type="radio"/> | <input checked="" type="radio"/> |

**POWERTON
Metal Cleaning Basin
Metal Settling Basin**



Dimensions: 350' x 120' **Depth:** 12' **Capacity:** about 720,000 ft³
Bottom: Lined with 2-6" Lifts of Poz-O-Pac with a bituminous curing coat.
Sides: Hypalon membrane liner over compacted fill
Where Pond feeds too: Ash Settling Basin => Settling Basin => Outfall 001 => Old Intake Channel => Illinois River
 (note: flow from the Metal Cleaning Treatment System can be sent back to the Metal Cleaning Basin)

Rotation Cycle: None
Construction Year of Pond: 1978
Construction Year of Current Liner: 1978

	Yes	No
Is this an internal monitoring point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		
Can it be recycled within itself?	<input type="radio"/>	<input checked="" type="radio"/>
Can it be Recycled to an earlier point?	<input type="radio"/>	<input checked="" type="radio"/>
If yes, where:		

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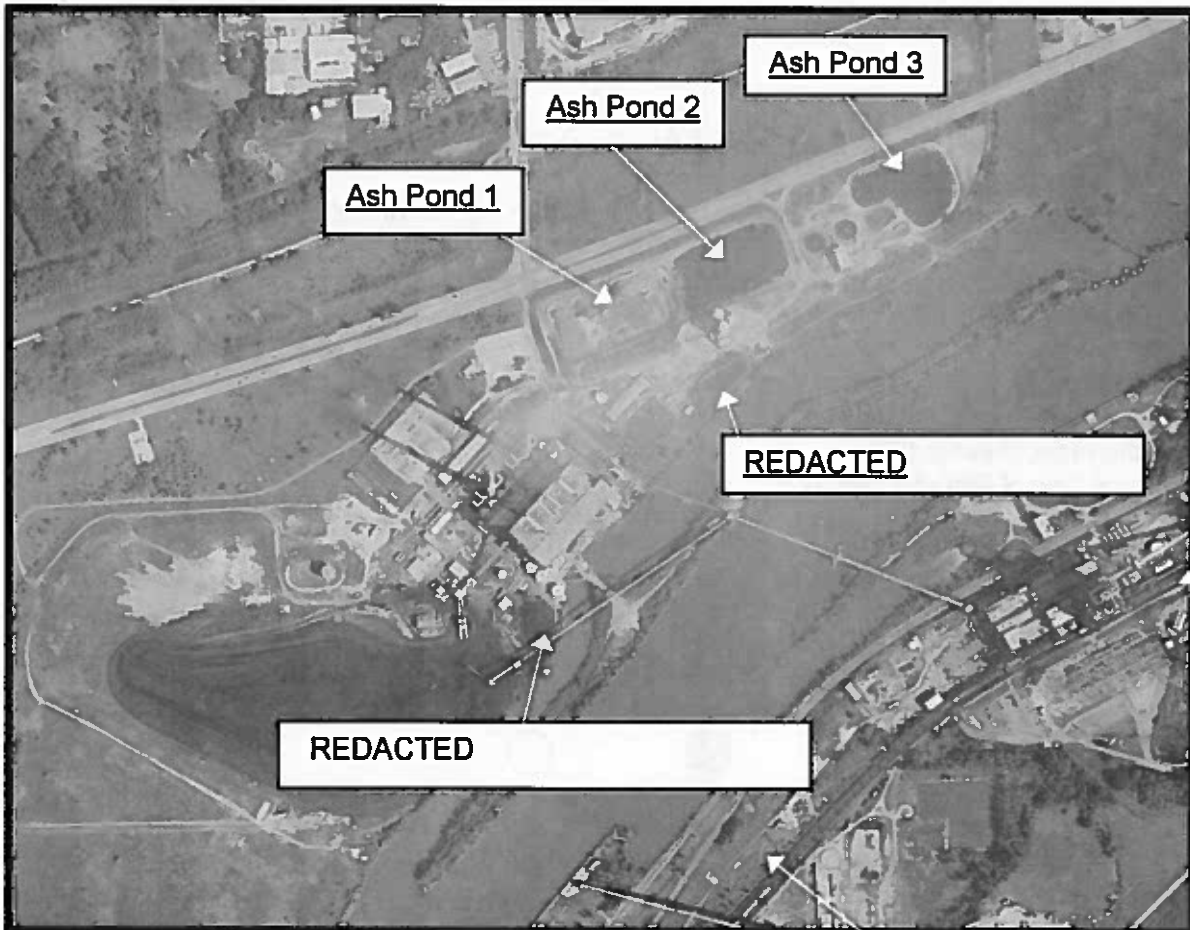
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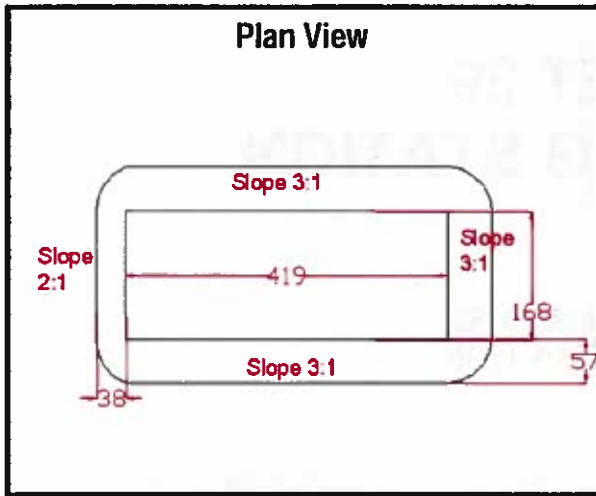
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JOLIET 29 GENERATING STATION

1800 Channahon Rd
Joliet, IL 60436-1538



JOLIET 29
Ash Pond 1
 Ash Settling Pond



Dimensions: 168' x 419' Depth: 19' Capacity: about 2,000,000 ft³
 Bottom: 2 – 6" lifts of Poz-O-Pac with a Bituminous Seal Coat over 12" of granular material compacted 90%
 Sides: 2 – 6" lifts of Poz-O-Pac with a bituminous seal coat. Top 15' (horizontal) class III rip-rap all around pond.

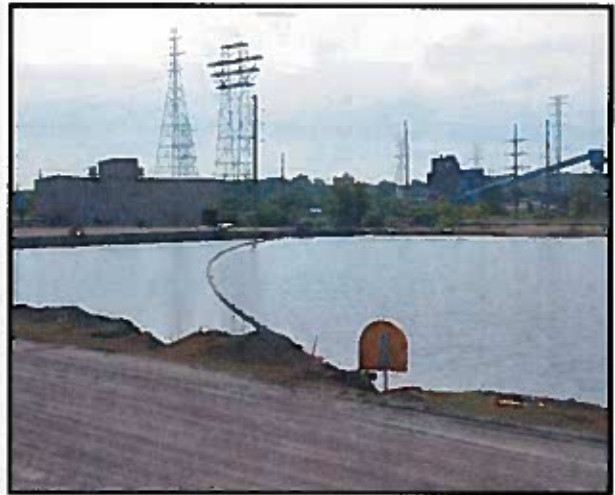
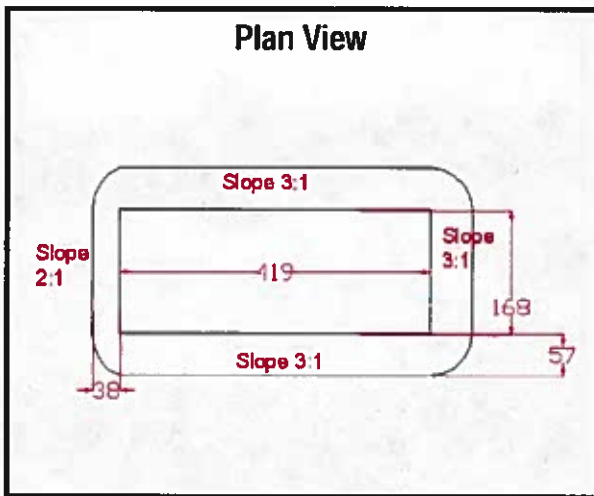
(note: Poz-O-Pac composed of 3% hydrated lime, 20% Fly Ash, 77% Boiler or Slag Aggregate. Poz-O-Pac Density is 136.9 lb per a cubic foot.)

Where Pond feeds too: Ash Pond 3 => Outfall 001g => Des Plaines River or Pump and Screen House
 Rotation Cycle: As needed between Ash Pond 1 and Ash Pond 2 (typically 6 months to a year)
 Construction Year of Pond: 1978
 Construction Year of Current Liner: 1978

	Yes	No
Is this an internal monitoring point? If yes, where:	<input type="radio"/>	<input checked="" type="radio"/>
Can it be recycled within itself?	<input checked="" type="radio"/>	<input type="radio"/>
Can it be Recycled to an earlier point?	<input type="radio"/>	<input checked="" type="radio"/>

If yes, where: Ash transport from Ash Pond 3

JOLIET 29
Ash Pond 2
 Ash Settling Pond



Dimensions: 168' x 419' **Depth:** 19' **Capacity:** about 2,000,000 ft³
Bottom: 2-6" Lifts of Poz-O-Pac with a Bituminous Seal Coat over 12" of granular material compacted 90%
Sides: 2-6" Lifts Poz-O-Pac with a bituminous seal coat. Top 15' (horizontal) class III rip-rap all around pond.

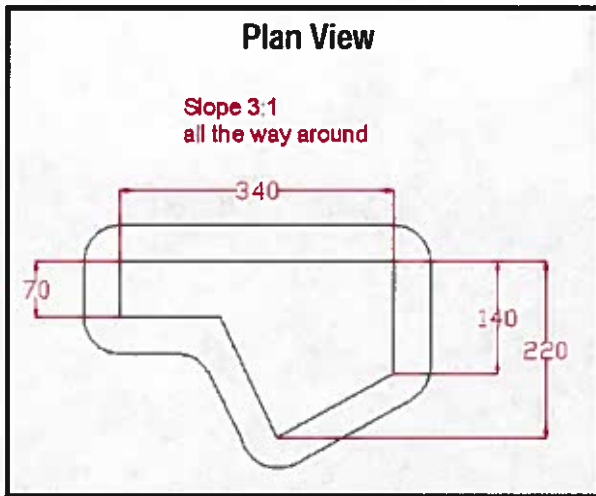
(note: Poz-O-Pac composed of 3% hydrated lime, 20% Fly Ash, 77% Boiler or Slag Aggregate. Poz-O-Pac Density is 136.9 lb per a cubic foot.)

Where Pond feeds too: Ash Pond 3 => Outfall 001g => Des Plaines River or Pump and Screen House
Rotation Cycle: As needed between Ash Pond 1 and Ash Pond 2 (typically 6 months to a year)

Construction Year of Pond: 1978
Construction Year of Current Liner: 1978

	Yes	No
Is this an internal monitoring point? If yes, where:	<input type="radio"/>	<input checked="" type="radio"/>
Can it be recycled within itself?	<input checked="" type="radio"/>	<input type="radio"/>
Can it be Recycled to an earlier point? If yes, where:	<input type="radio"/>	<input checked="" type="radio"/>

**JOLIET 29
Ash Pond 3
Clarifying Pond**



Dimensions: about 340' x 220' **Depth:** 15' **Capacity:** about 1,100,000 ft³
Bottom: 2-6" Lifts of Poz-O-Pac with a Bituminous Seal Coat over 12" of granular material compacted 90% (Based on composition of Ash Ponds 1 and 2)
Sides: 2-6" Lifts of Poz-O-Pac with a bituminous seal coat. Top 15' (horizontal) class III rip-rap all around pond. (Based on composition of Ash Ponds 1 and 2)

(note: Poz-O-Pac composed of 3% hydrated lime, 20% Fly Ash, 77% Boiler or Slag Aggregate. Poz-O-Pac Density is 136.9 lb per a cubic foot.)

Where Pond feeds too: Outfall 001g => Des Plaines River or Pump and Screen House
Rotation Cycle: None
Construction Year of Pond: 1978
Construction Year of Current Liner: 1978

	Yes	No
Is this an internal monitoring point?	<input checked="" type="radio"/>	<input type="radio"/>
If yes, where: Outfall 001g		
Can it be recycled within itself?	<input checked="" type="radio"/>	<input type="radio"/>
Can it be Recycled to an earlier point?	<input checked="" type="radio"/>	<input type="radio"/>
If yes, where: Ash transport from Ash Pond 3		

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Definition of a Lift:

A lift is a layer of material that is placed to a certain height, and then compacted.

2-6" lifts would mean placing a layer of the material a little over 0.5 feet and then compacting, followed by another layer of 0.5 feet and then compacting. The 2 references the number of lifts and the 6" references the height of each lift before compaction.

Definitions of Poz-O-Pac:

Poz-O-Pac is a base course product consisting of a blend of lime, fly ash and aggregate. Numerous variations have evolved since the early 1970's all falling under the heading: pozzolan-stabalized base (PSB).

Introduction of 2nd-Order

Consider a second-order linear differential equation with constant coefficients:

$$y'' + ay' + by = c$$

where a, b, c are constants. The homogeneous equation is:

$$y'' + ay' + by = 0$$

The characteristic equation is:

$$\lambda^2 + a\lambda + b = 0$$

The roots are:

$$\lambda = \frac{-a \pm \sqrt{a^2 - 4b}}{2}$$

If the roots are real and distinct, the general solution is:

$$y_h = C_1 e^{\lambda_1 x} + C_2 e^{\lambda_2 x}$$

If the roots are real and repeated, the general solution is:

$$y_h = C_1 e^{\lambda x} + C_2 x e^{\lambda x}$$

If the roots are complex, the general solution is:

$$y_h = e^{\alpha x} (C_1 \cos \beta x + C_2 \sin \beta x)$$

where $\alpha = \frac{-a}{2}$ and $\beta = \frac{\sqrt{4b - a^2}}{2}$.

Method of Undetermined Coefficients

For a non-homogeneous equation, we assume a particular solution of the form:

$$y_p = A x^2 + B x + C$$

if the non-homogeneous term is a polynomial. Substitute y_p into the differential equation and solve for A, B, C .